

Ship 24/10

Dart Aerospace Ltd.

Date: Thursday, 18/10/2007 1:22:20 PM  
User: Linda Lacelle

## Process Sheet

SPUT

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CABIN FLOOR PROTECTOR  
 Job Number : 35241  
 Estimate Number : 12661  
 P.O. Number : N/A Part Number : D35742  
 This Issue : 18/10/2007 S.O. No. : N/A Drawing Number : D3574 REV.A  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : N/A Type : SMALL / MED FAB Drawing Revision : A  
 Previous Run : 33357 Material : N/A  
 Written By : [Signature] Due Date : 24/10/2007 Qty: 4 Um: Each  
 Checked & Approved By : [Signature]  
 Comment : Est Rev :A New Issue 07-01-22 EC

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 F60029 lexan grey



Comment: Qty.: 32.0000 sf(s)/Unit Total : 128.0000 sf(s)

F60029 lexan sheet

Batch: M 1053301807-10-19

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3574

Dwg Rev: AProg Rev: A1807-10-19(4)

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE

1807-10-19

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

5 07/10/19 (44)

5.0 SMALL FAB 1 SMALL &amp; MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

Deburr if necessary.

JAD07-10-20(4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: D Date: 07/10/22  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 18/10/2007 1:22:20 PM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR

Job Number: 35241

Part Number: D35742

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

5 07/10/22 (44)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with P/N and B/N using a permanent fine point marker, then Stock

Location:

C 7/10/22 (2)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

2 07/10/22

Job Completion



U 07/10/22

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

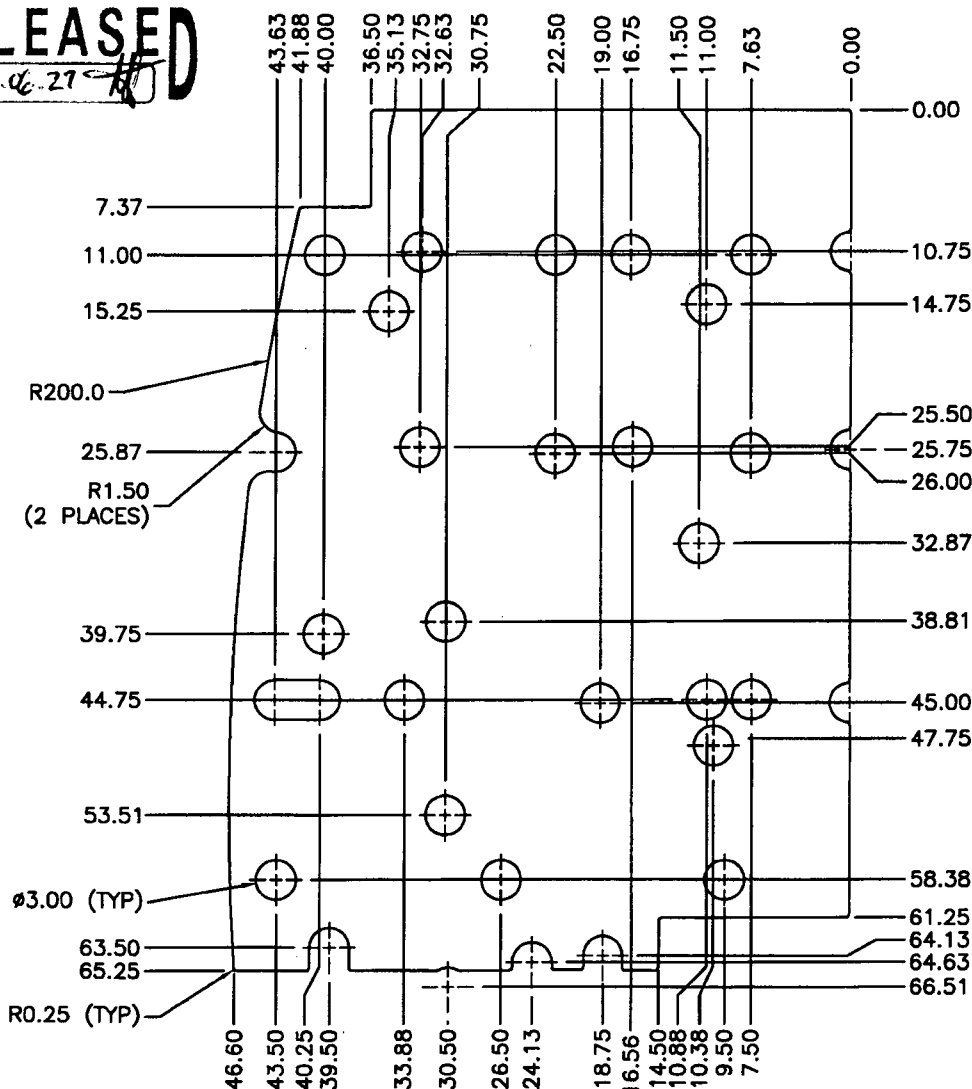
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**DART**

DESIGN <i>LE</i>	DRAWN BY <i>CB</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>LE</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3574	REV. A SHEET 1 OF 5
DATE 07.06.08		TITLE CABIN FLOOR PROTECTOR	SCALE 1:14
A	07.06.08	NEW ISSUE	

**RELEASED**  
07.06.27 *[Signature]***D3574-1 CABIN FLOOR PROTECTOR (SHOWN). D3574-2 (OPPOSITE)****NOTES:**

- 1) MATERIAL: F60029 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE), 0.125 THICK, TEXTURED SIDE UP (REF DART SPEC MLEXS.125-F60029-04)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) IDENTIFY WITH DART P/N "D3574-1/-2" USING FINE POINT PERMANENT INK MARKER ON SMOOTH SIDE OF PART
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX
- 7) CHECK PER TEMPLATE DT8961

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DART AEROSPACE LTD		Work Order: 35241
Description: CABIN FLOOR PROTECTOR		Part Number: D3574-2
Inspection Dwg: D3574-2 Rev: A		Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø 3.00	+ .012 - .001	2.999	X			
7.37	+/- .030	7.37	X			
11.00	+/- .030	11.00	X			
15.25	+/- .030	15.25	X			
25.87	+/- .030	25.87	X			
39.75	+/- .030	39.75	X			
44.75	+/- .030	44.75	X			
53.51	+/- .030	53.51	X			
63.50	+/- .030	63.50	X			
65.25	+/- .030	65.25	X			
10.75	+/- .030	10.75	X			
14.75	+/- .030	14.75	X			
25.50	+/- .030	25.50	X			
25.75	+/- .030	25.75	X			
26.00	+/- .030	26.00	X			
32.87	+/- .030	32.87	X			
38.81	+/- .030	38.81	X			
45.00	+/- .030	45.00	X			
47.75	+/- .030	47.75	X			
58.38	+/- .030	58.38	X			
64.13	+/- .030	64.13	X			
64.63	+/- .030	64.63	X			
61.25	+/- .030	61.25	X			

Measured by: JB	Audited by: [Signature]	Prototype Approval: [Signature]
Date: 07-10-19	Date: 07/10/19	Date: 07/10/19

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



